Omera
CYLINDERS

ISO 9001:2015 and ISO 45001:2018 Certified

Journey towards excellence...

CONTENTS

COMPANY PROFILE

Omera Cylinders Limited (OCL), a leading manufacturer of steel LPG cylinders of Bangladesh, is engaged in manufacturing since 2015.

The Company has dedicated and talent workforces along with strong Quality Control and Quality Assurance System at every stage of it's manufacturing process to ensure the highest level of Quality. It's determined and ceaseless mindset approach for continuous development has propelled OCL to the forefront of industry in Bangladesh.

OCL's products are being manufactured under absolute compliances using European technology with automated cutting-edge machineries. It's product size ranges from 4 kg to 50 kg according to clients demand and specification.

VISION

We aspire to become one of the most preferred steel LPG cylinder manufacturer across the globe in terms of Quality, Service and SHE standards.

MISSION

To achieve our vision we continuously strive to meet the expectations of our partners by ensuring timely delivery of the highest quality, well-priced and the most compliant steel grade LPG cylinders.

Message From Director

It is my honor and privilege to address you, our valued customers, our investors, our employees, the Government and all other stakeholders who are impacted by our operation, as a corporate entity, employed in creating economic surplus for our customers for the benefit and development of society and sustainability of the environment. Omera Cylinders Limited (OCL) was incorporated in 2012 with the vision to become the most preferred steel LPG cylinder manufacturer across the globe based on Quality, Service and being complied to SHE (Safety, Health and Environment) standards.

We provide best quality products for our customers and end users both from usage and safety perspectives. Our goals are to promote efficient use of resources, reduce pollution of all kinds and create sustainable products that help safeguarding the environment. We are committed in developing quality products and providing a workplace that are incident free. To ensure these, OCL engages third-party reviews of its facilities and performs in-depth analysis of all safety concerns.

When it comes to manufacturing, OCL spares no expenses. Our plant, located in Habiganj, Sylhet, is a state-of-the-art facility using European technology & automated machineries. We have amassed the highest quality in terms of manufacturing capabilities making cylinders matching the American DOT4BA 240 & DOT4BW 240 design code standards. But, OCL can match any standard set for LPG cylinders worldwide. To preserve and maintain the quality of LPG cylinders, OCL implemented ISO 9001 “Quality Management System” and is continuously improving to deliver compliant, safe and reliable LPG cylinder.

We are implementing green manufacturing practices in the company to ensure environmentally-friendly operations within the manufacturing field. A crucial aspect of any manufacturing process is the people who themselves are handling the process. OCL employs only the best and most talented candidates. The majorities of our workforce are from technical backgrounds certified by the best engineering and tech-based schools in the country. Our amiable work environment, free from discrimination or favoritism, provides them with the right mindset to perform at the best of their abilities while our grooming and training help them to achieve the highest level of their individual potential.

The first step in creating value for customers is always assessing their needs. Unique features of OCL are the ability to diversify in terms of the size, shape, capacity etc. of the cylinders and customize the end product that would perfectly meet the specified needs of any client.

Thus, OCL has all the technological know-how, competent workforce, manufacturing excellence and product flexibility to achieve its long term goal of becoming one of the best cylinder manufacturers in Bangladesh as well as in the global market.

Azam J. Chowdhury
Director, Omera Cylinders Limited

QUALITY POLICY

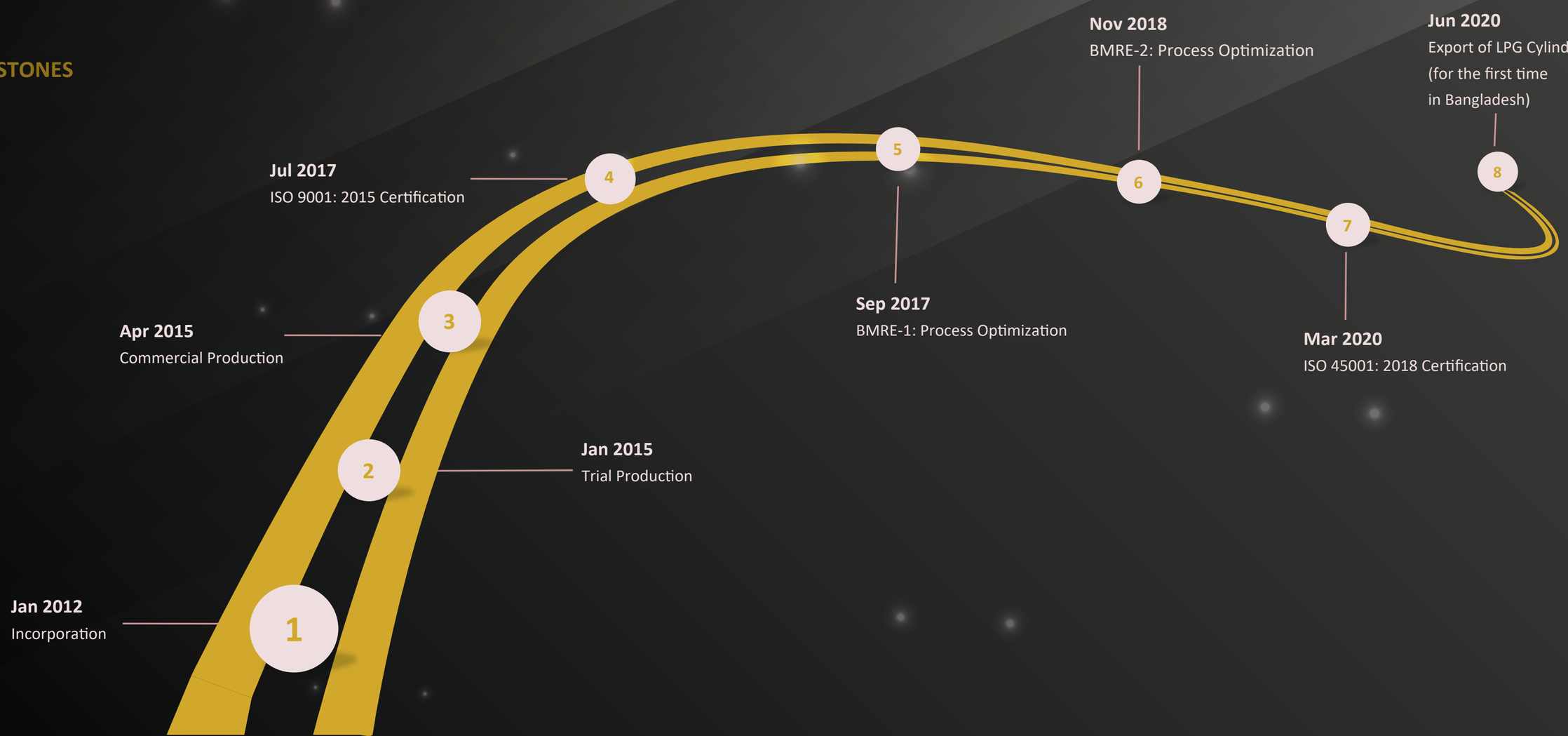
Omera Cylinders Limited (OCL) is highly devoted to provide maximum quality output and deliver products in time to it's client, local and overseas.

OCL is highly committed to meet all applicable requirements of ISO 9001:2015, legal requirements as well as customer requirements.

Continual quality improvement through addressing need and expectation of customers, process risk based on internal and external issues, appropriate training, innovation and maintaining the highest quality standard are it's basic business principles.

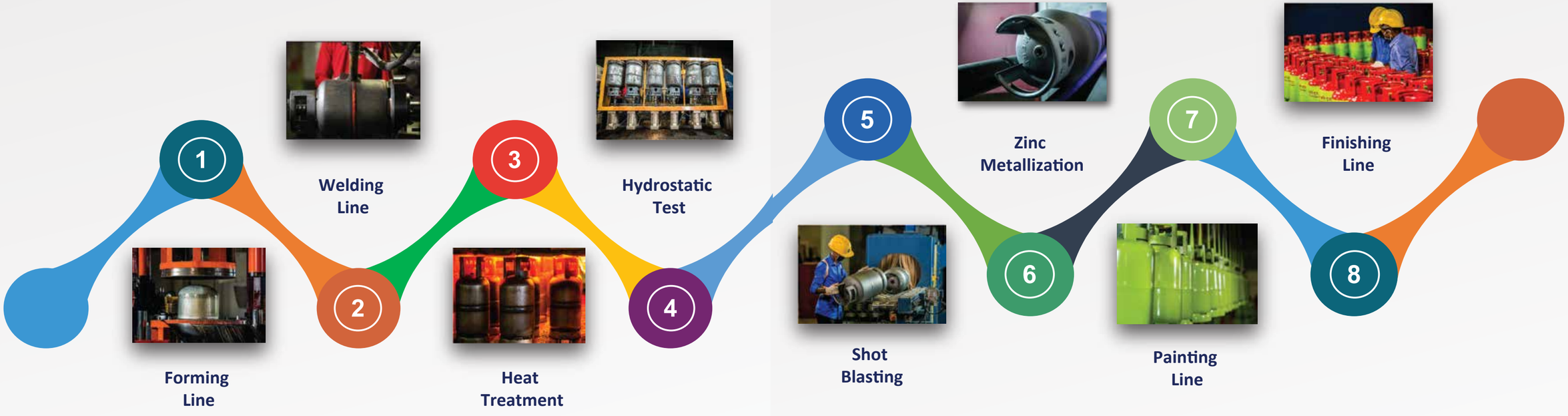
USPs of Omera Cylinders Limited

KEY MILESTONES



PRODUCTION PROCESS

LPG cylinders are manufactured in absolute compliance using European technology with automated cutting-edge machineries and in many different sizes range from 4 kg to 50 kg according to clients demand and specification. The production process consists of eight steps:



1. FORMING LINE

Blanking and Body Forming Line

Blanking and body forming line consist of HR coil uncoiler, straightner and blanking machine where blanking machine to form round blank, hydraulic deep drawing machine to form upper and lower parts, trimming & joggling machine to further process upper and lower parts. Material used for body forming is JIS G3116 grade SG295 steel.

Guard Ring and Foot Ring Forming Line

Guard Ring and Foot Ring forming line are separate lines but nearly similar to body forming line, which consist of uncoiler, straightener, press forming, roll bending and finishing. Material used for guard ring and foot ring is S235 JR steel.

Degreasing/Washing & Drying Line

After completion of various operations in forming line halves are sent to degreasing unit to remove various residuals, such as forming lubricant, grease etc. and then dried.

2. WELDING LINE

OCL uses world renowned welding machine and consumables that ensure the safety of cylinders. Welding line consists of the following activities:

Valve Boss welding with upper parts

Submersible arc welding is applied to weld valve boss with upper part of cylinder following the standard AWS A 5.17.

Guard Ring welding with upper parts

Metal Inert Gas (MIG) welding is applied to weld guard ring with upper part of LPG cylinder following the standard AWS A 5.18.

Foot Ring welding with lower parts

Metal Inert Gas (MIG) welding is applied to weld foot ring with lower part of LPG cylinder following the standard AWS A 5.18.

Body Welding (upper parts and lower parts welding)

Upper parts (with valve boss and guard ring attached) are welded with lower parts (with foot ring) with automatic Submergible Arc Welding machine following standard AWS A 5.17.

3. HEAT TREATMENT

To remove residual stress developed during deep drawing and welding operation, cylinders are passed through heat treatment furnace at temperature of 850 - 930° c.

4. HYDROSTATIC TEST

Hydrostatic test is carried out for checking cylinder integrity and leak at 34 bar for 30 sec . During the hydrostatic test, volumetric expansion is also observed and permanent deformation is checked for compliance.

5. SHOT BLASTING

During the heat treatment, operation scales & rusts are gathered on the surface of LPG cylinders. In order to remove scales and to prepare surface for coating (both for zinc metallization and other painting operation), shot blasting machine is used. For compliance, surface profile is also checked after shot blasting.

6. ZINC METALLIZATION

Automatic corrosion resistant metal coating is applied on each cylinder during manufacturing. 99.997% Zinc is used as metal coating material and coating thickness is maintained within 40-60 micron.

7. PAINTING LINE

Robotic paint application system is used for painting of cylinders followed by oven curing system. The whole process is carried out with automatic machine and coating thickness of paint is maintained 50 – 120 micron. This specification can be customized according to clients requirements.

8. FINISHING LINE

Finishing Line consists of the following activities:

a. Logo Printing (Single Color / Multi Color)
b. Cylinder marking
c. Valve boss thread cleaning
d. Automatic safety valve attachment
e. Tare weight checking and printing
f. Air leak testing
g. Cylinder vacuum after leak testing
h. Safety valve capping
i. Final external visual inspection and storing

IN-HOUSE SLITTING PLANT

OCL's in-house slitting plant allows additional flexibilty to match with any size of cylinder making in fastest possible time.

This slitting plant is able to handle steel thickness ranging from 1 mm - 4 mm and it runs round the clock to meet its customer demand.

SKU

2 kg

Filling Medium	LPG
Water Capacity	4.9 Liter
Outer Diameter	220 ± 2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.2 mm - 2.6 mm
Foot Ring Diameter	225 ± 3 mm
Steel Material	S 235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	220 ± 10 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

3 kg

Filling Medium	LPG
Water Capacity	7.2 Liter
Outer Diameter	220 ± 2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.2 mm - 2.6 mm
Foot Ring Diameter	225 ± 3 mm
Steel Material	S 235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	220 ± 10 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

4 kg

Filling Medium	LPG
Water Capacity	10 Liter
Outer Diameter	300 ± 2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.2 mm - 2.6 mm
Foot Ring Diameter	303 ± 2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	280 ± 10 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

5 kg

Filling Medium	LPG
Water Capacity	12 Liter
Outer Diameter	300 ± 2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.2 mm - 2.6 mm
Foot Ring Diameter	303 ± 3 mm
Steel Material	S 235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	290 ± 10 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

5.5 kg

Filling Medium	LPG
Water Capacity	12.5 Liter
Outer Diameter	300 ± 2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.2 mm - 2.6 mm
Foot Ring Diameter	303 ± 2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	290 ± 10 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

6 kg

Filling Medium	LPG
Water Capacity	13 Liter
Outer Diameter	300 ± 2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.2 mm - 2.6 mm
Foot Ring Diameter	303 ± 3 mm
Steel Material	S 235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	300 ± 10 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

7 kg

Filling Medium	LPG
Water Capacity	15.5 Liter
Outer Diameter	300 ± 2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.2 mm - 2.6 mm
Foot Ring Diameter	303 ± 3 mm
Steel Material	S 235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	330 ± 10 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

9 kg

Filling Medium	LPG
Water Capacity	21.6 Liter
Outer Diameter	300 ± 2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.2 mm - 2.6 mm
Foot Ring Diameter	303 ± 3 mm
Steel Material	S 235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	440 ± 20 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

10 kg

Filling Medium	LPG
Water Capacity	24 Liter
Outer Diameter	300±2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.2 mm - 2.6 mm
Foot Ring Diameter	303±2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	572 ± 5 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

12 kg

Filling Medium	LPG
Water Capacity	26.6 Liter
Outer Diameter	300±2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.4 mm - 2.8 mm
Foot Ring Diameter	303±2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	592 ± 5 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

13 kg

Filling Medium	LPG
Water Capacity	32 Liter
Outer Diameter	300±2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.4 mm - 2.8 mm
Foot Ring Diameter	303±2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	602 ± 5 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

20 kg

Filling Medium	LPG
Water Capacity	50 Liter
Outer Diameter	300±2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.5 mm - 2.8 mm
Foot Ring Diameter	353±2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	822 ± 5 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

25 kg

Filling Medium	LPG
Water Capacity	60 Liter
Outer Diameter	350±2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.5 mm - 2.8 mm
Foot Ring Diameter	353±2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	856 ± 5 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

30 kg

Filling Medium	LPG
Water Capacity	67 Liter
Outer Diameter	350±2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.5 mm - 2.8 mm
Foot Ring Diameter	353±2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	890 ± 5 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

35 kg

Filling Medium	LPG
Water Capacity	74 Liter
Outer Diameter	350±2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.5 mm - 2.8 mm
Foot Ring Diameter	353±2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	987 ± 5 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

40 kg

Filling Medium	LPG
Water Capacity	88 Liter
Outer Diameter	350±2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.7 mm - 2.8 mm
Foot Ring Diameter	353±2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	1130 ± 5 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

45 kg

Filling Medium	LPG
Water Capacity	106 Liter
Outer Diameter	350±2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.8 mm - 2.9 mm
Foot Ring Diameter	353±2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	1273 ± 7 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

50 kg

Filling Medium	LPG
Water Capacity	118 Liter
Outer Diameter	350±2 mm
Steel Material	SG 295 or Equivalent
Design Wall Thickness	2.8 mm - 2.9 mm
Foot Ring Diameter	353±2 mm
Steel Material	S235 JR or Equivalent
Working Pressure	17 bar
Hydrostatic Test Pressure	34 bar
Total Height	1410 ± 6 mm
Manufacturing Standard	DOT/ISO/BS/EN/KS, etc

REFURBISHMENT & REQUALIFICATION OF LPG CYLINDER

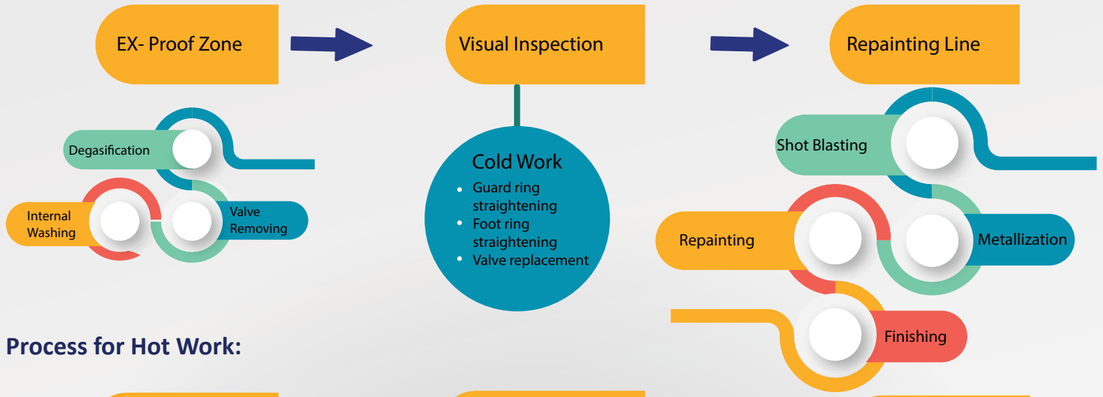
Due to rigorous use and handling by the users of different levels, various kinds of distortions take place such as paint damage, guard ring, foot ring, valve or body damage etc. These make cylinders not only less attractive to customer but also take toll on cylinder's life and safety.

Only regular maintenance can prolong the life of a cylinder. Besides, maintenance also ensures safety and cost effectiveness in the long run. OCL offers all kind of facilities for refurbishment of steel LPG cylinder as per national and international standards. Scopes for refurbishment are:

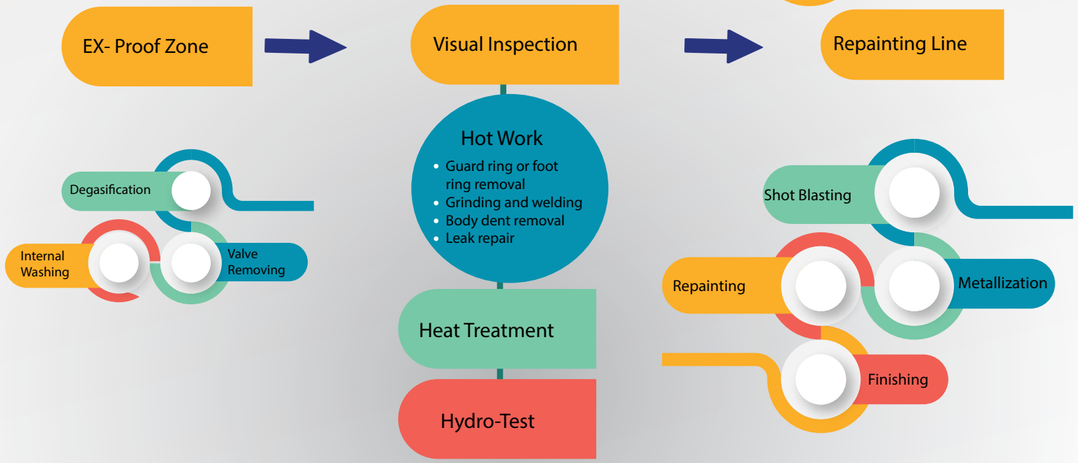
- Guard ring repair and replacement
- Foot ring repair and replacement
- Leakage repair from welding joint
- Dent removal from cylinder body
- Damaged valve replacement
- Repainting
- Any other repair work as per standard

OCL refurbishment works are categorized as cold work and hot work as follows:

Process for Cold Work:



Process for Hot Work:



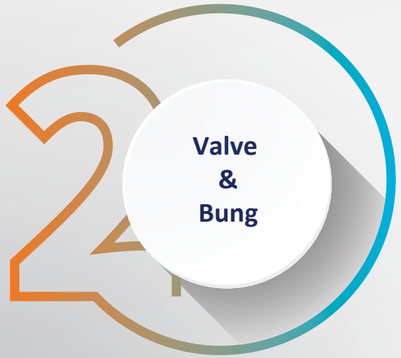
OCL is also equipped with all equipment and machineries for requalification of LPG cylinder. The company is in the process of setting up country's largest state-of-the-art LPG Cylinder Refurbishment and Requalification Plant.

QUALITY CONTROL

Our quality control process is comprised of 3 phases which are,

1. MATERIAL QUALITY CONTROL

- Material certification check
- Testing of mechanical properties
- Quantitative chemical analysis
- Thickness and hardness check



- Material certification check
- Bung thread check
- Valve thread and sealant check
- Safety release pressure test

- Material certification check
- Chemical composition check
- Trial test

- Certification check
- Chemical composition check
- Trial test

2. IN-PROCESS QUALITY CONTROL

- Steel thickness before and after deep drawing
- Material strength
- Visual inspection for any surface defect
- Dimensional measurement checking of cylinder parts

1. Forming Line

- Visual inspection of weld quality
- Measurement of weld penetration and profile
- Radiographic examination of weld
- Testing of strength of weld

2. Welding Line

- Temperature: 850 – 930^{0} c
- Testing of mechanical properties after heat treatment

3. Heat Treatment

- Test pressure: 34 bar
- Hold time 30 sec
- Visual inspection for any leak or crack
- Permanent deformation or volumetric expansion check (Deformation should be less than 10% of total volumetric expansion)
- Measurement of burst pressure and volume expansion

4. Hydro Testing & Burst Test

5. Shot Blasting

- Visual inspection for any defect
- Thickness measurement before and after shot blasting
- Measurement of surface profile

6. Zinc Coating

- Measurement of coating thickness (40-60 micron)
- Measurement of surface profile

7. Painting

- Visual Inspection of any defect
- Measurement of coating thickness (50 – 120 micron)

8. Finishing Line

- Visual inspection of bung thread
- Leak test of cylinder
- Vacuum of cylinder
- Tare weight checking and documentation
- Checking of all stamp marks

3. FINISHED GOODS QUALITY CONTROL

01 Checking for mandatory stamp (Marking serial no., mfg date, tare weight, test pressure)

02 Quick visual inspection of complete cylinder for any physical damage during storing

03 Inspection of valve and valve dust cap for any physical damage

04 Packaging material check

05 Quality control pass check

06 Documentation check

LAB FACILITY/IN LABORATORY

OCL has state-of-the-art lab facility which is equipped with sophisticated equipment and instrument to conduct various tests to ensure highest quality LPG cylinder and to meet customer expectation. Major quality control equipments are:

- Spectrometer and Universal Testing Machine for chemical analysis and mechanical test (tensile strength, yield strength, elongation etc.) of steel material
- Ultrasonic thickness gauge for inspecting uniform thickness of steel
- Hardness tester for inspection of steel hardness
- Thread gauge and thread inspection tools for ensuring quality of thread of safety valve and bung
- Valve test machine for examination of proper functioning of safety valve
- Radiographic X-ray machine along with various welding inspection kit for inspecting quality of welding
- Hydrostatic test machine for checking integrity of cylinder
- Volumetric expansion test machine for checking permanent deformation of cylinder
- Surface profile gauge for inspecting of cylinder surface after shot blasting
- Coating thickness gauge for ensuring proper thickness of coating, both metal coating and paint coating
- Pneumatic test machine for checking tightness and leakage through valve

Besides, OCL also engages third party inspector to monitor quality production of LPG cylinder.

SAFETY, HEALTH AND ENVIRONMENT (SHE)

SAFETY

OCL Safety Management System (SMS) is considered as an organized and action based comprehensive process in protecting people and developing a workplace that is incident free. OCL always strives in eliminating risks throughout all operations by assessing hazards, ensuring workplace safeguards and assuring functioning of the safeguards. To ensure zero accident/incident at workplace OCL always ensures:

- Proper Personnel Protective Equipment (PPE) for all employees
- Safety and awareness training to all employees at regular interval
- Automatic fire detection and protection system throughout its premises
- Dedicated firefighting team
- Periodic fire drill
- Emergency response plan
- Proper guarding of heavy equipment
- Automation to reduce labor involvement for ensuring safe operation

Moreover, for identifying hazards and reducing risk, OCL reviews its facilities and programs by engaging third-party and performs in-depth analyses of hazard to prevent injury and loss of assets. In this connection, OCL has implemented ISO 45001:2018 to ensure successful outcome based on documented, implemented and readily accessible means of ensuring safe operation and working environment complying all of the requirements stated in the standard.

HEALTH

OCL provides support programs and services to its employee's health. It considers workforce and individual health issues to be key aspects of its daily operational planning. Its approach to health involves a combination of processes, policies, benefits and others supports. OCL employee's fitness for duty process evaluates whether employees can perform the essential physical, psychological and cognitive requirements of their job safely without risk to themselves. OCL also has on-site fitness center to ensure good health for everyone. OCL ensures:

- Periodic health check-up under the guidance of in-house doctors
- Safe drinking water services
- Saline water during summer
- Full time medical facilities
- First aid
- Training program on occupation health and safety

ENVIRONMENT

OCL believes in green concept and demonstrates strong commitment to protect environment and its neighbors. Its environmental policy meets all regulatory requirements and often outstrip them. OCL always assesses potential environmental effect during each project and also follows national and international standards throughout plant operation. OCLs goal is to promote efficient use of resources, reduce/prevent pollution of any kind, and create sustainable products and business practices.

OCL's environmental policy aims to:

- Set and achieve targets that promote efficient use of resources
- Prevent air pollution through monitoring of air quality at regular interval and taking initiatives accordingly
- Reduce noise pollution through testing sound/noise level periodically
- Check and control waste water quality regularly
- Dispose of waste in dedicated place and in controlled manner and ensure recyclable waste goes to recyclable industry
- Enhance bio-diversity protection by assessing the ecological value of land-use in investment and operational activities

MANUFACTURING STANDARD

OCL products have the capability to comply with various Global manufacturing standards in it's cylinder manufacturing namely,

- US DOT
- ISO
- BS
- EN
- KS
- IS

CERTIFICATION

ISO 9001:2015

Omera Cylinders Limited (OCL) has implemented Quality Management System in line with the ISO 9001:2015 standard with a view of meeting customer requirements and enhancing their satisfaction.

In 2017, OCL was certified as ISO 9001:2015 company by Bureau Veritas Bangladesh Limited, the accredited certification body for Quality Management System. Since then OCL has kept on building its Management System adhering to this well-known standard.

ISO 45001: 2018

To ensure safe operation and risk free working environment, OCL has implemented "ISO 45001: 2018 – Occupational Health Safety Management System" complying all of the requirements in the standard. OCL always strives in eliminating risks throughout all operations by assessing hazards, ensuring workplace safeguard and assuring functioning of safeguards to ensure zero accident incident at workplace.

RESEARCH AND DEVELOPMENT

Research and development connects various parts of a company's strategy and business plan, as well as creates new and innovative products and add features to existing ones. Some advantages that can be clearly seen are the possibilities for increased productivity, increased product quality, efficiency, safety and new product lines.

Thus, R&D positively impacts the entire value chain, starting from the manufacturing process, QC, maintenance, supply chain, all the way to the end user.

The ISO 9001 Quality Management System and a continual improvement process ensure OCL delivers compliant, safe and reliable LPG cylinder to customers.

OCL's R&D team is comprised of dedicated, highly qualified and experienced engineers engaged in the following activities:

- Design and development of new products and services
- Optimization of process to enhance productivity and safety
- Improvement of product quality through sourcing of material and technology
- Solving production problem through in-depth analysis to maintain quality
- Handle customer query/complain through accumulated efforts of production, engineering and quality control department.

PEOPLE

WORKFORCE

Engineers	52%
Business Graduates	30%
Chartered Accountant	4%
Others	14%

SKILL DEVELOPMENT PROGRAM

To ensure availability of skilled workforce at all management level, OCL always believes and poses vigorous training program that helps to-

- Maintain and enhance product quality
- Increase productivity
- Increase efficiency
- Wastage reduction in production process
- Minimize workplace accident

Training programs are categorized as:

OCL's skill development program focuses on following aspects

On Job Training

- Job specific skill training program
- Safety, Health and Environment related training

Off Job Training

- Compliance training
- Technical training
- Behavioral training to maintain an improved working environment and disciplined culture
- Cross functional and team building training for improved coordination and flexibility in work scheduling

Leadership Development Program

- To sharpen managerial skills
- To strengthen leadership pipeline

AFTER SALES SERVICES

The long term sustainability of any manufacturer depends a lot on after-sales service. It is a big part of achieving customer satisfaction. OCL has its own ample after sales service team who works 24/7 to cater customers demand. OCL's service covers onsite support as well as the support facilities on its own premises with the ever-reliable team providing both pre-sale and after-sale assistance.

Hotline for the sales and service team is:

Mobile Number : +880-1755605259

Email Address : service@omeracylinders.com

Omera Cylinders Limited has also its overseas contact in Turkey to deal with its present and potential customers. Name and contact details is appeared below.

Mr. Can Ozdirikman

Overseas Sales Coordinator

Phone: +90 532 363 05 40

E-mail: export@omeracylinders.com

Contact Details

Get in touch with us for any question
about OCL products and services

Mobil House
CWS (A) 13/A, Gulshan Avenue, 10-11 Floors
Bir Uttam Mir Shawkat Sarak,
Dhaka-1212, Bangladesh

Factory
Paikpara, Natur Bazar, Shatiajuri,
Bahubal, Habiganj, Bangladesh

Overseas Contact
Atatürk Mh. E. Gazi Sk. A Block
Metropol Istanbul Floor 27 No: 403
Ataşehir - İstanbul - TURKEY
export@omeracylinders.com
+90 532 363 05 40

Email us
info@omeracylinders.com

Call Support
+880-1755605259

www.omeracylinders.com